

## TRUCKS COMMAND RECONNAISSANCE 1/4 TON - LANDROVER

### FRONT SEAT SQUABS

#### SUMMARY

1. This instruction details the method of fixing the flaps on the underside of the seat squabs to prevent them coming adrift. Estimated manhours to perform - 1

2. Priority:- Group 2.

3. Items affected:-

2540-66-010-6878 SQUAB, seat, trimmed, centre  
2540-66-010-6896 SQUAB, seat, trimmed, outer

4. Action required:-

In accordance with GEN A 017 less sub paras 7b and 7c

5. Stores required:-

Sec/Cat No	Designation	Qty
Z2/ZBA 0073	SCREWS, self tapping, Parker Kalon type "A", csk, raised head, No 6 1/2 in	15
G1/NIV	WASHERS, cup, No 6	15

6. Stores removed:-

Sec/Cat No	Designation	Qty
NIV	SCREWS, drive	9
G1/NIV	WASHERS, cup, No 6 (damaged)	9
NIV	STRETCHERS, wire	3

Stores removed to be discarded.

#### DETAIL

7. The existing method of fixing the flap is with three drive screws and a wire stretcher. This is unsatisfactory. The new method is to replace the existing three drive screws with five self tapping screws, and discard the wire. Proceed as follows:-

- (a) From each seat squab remove three drive screws, cup washers and wire stretcher. Insert three self tapping screws and cup washers into existing holes, thereby securing vynex flap.
- (b) Using No 36 drill, drill two more holes midway between existing holes, making a total of five holes equally spaced in line on each squab. Before drilling stretch vynex up level with the edge and drill through it at the same time.
- (c) Insert two more self tapping screws and cup washers into the new holes.

E N D